



TEST REPORT

REPORT NUMBER:161104006SHF-BP-1

ORIGINAL ISSUE DATE:2016-11-21

EVALUATION CENTER

Intertek Testing Services Ltd., Shanghai

Plant 7, No. 6958 Daye Road, Fengxian District, Shanghai, China

RENDERED TO

Guangzhou Willstrong New Material Holding Co., Ltd.

**No.118 Junda Road, Eastern District, Economic and Technological
Development Zone, Guangzhou, 510760, China**

PRODUCT EVALUATED

Stone Honeycomb Panel

EVALUATION PROPERTY

As requested by the applicant, for details refer to attached page(s).

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Applicant: Guangzhou Willstrong New Material Holding Co., Ltd.
Applicant Address: No.118 Junda Road, Eastern District, Economic and Technological Development Zone, Guangzhou, 510760, China
Attn: Abbie

Sample information:
Product: Stone Honeycomb Panel
Model: /
Specification: /
Sample Quantity: 3 pieces
Sample ID: 161104006SHF.001
Date Received: 2016/11/04
Date Test Conducted: 2016/11/18

Conclusion:
For details refer to attached page(s).
The conclusions of this test report may not be used as part of the requirements for Intertek product certification. Authority to Mark must be issued for a product to become certified.



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Test Items, Method and Results:

I. INTRODUCTION

This report describes the results of the ASTM E84-16 TEST FOR SURFACE BURNING CHARACTERISTICS OF BUILDING MATERIALS a method for determining the comparative surface burning behavior of building materials. This test is applicable to exposed surfaces, such as ceilings or walls, provided that the material or assembly of materials, by its own structural quality or the manner in which it is tested and intended for use, is capable of supporting itself in position or being supported during the test period.

The purpose of the method is to determine the relative burning behavior of the material by observing the flame spread along the specimen. Flame spread and smoke density developed are reported, however, there is not necessarily a relationship between these two measurements.

"The use of supporting materials on the underside of the test specimen may lower the flame spread index from that which might be obtained if the specimen could be tested without such support... This method may not be appropriate for obtaining comparative surface burning behavior of some cellular plastic materials. Testing of materials that melt, drip, or delaminate to such a degree that the continuity of the flame front is destroyed, results in low flame spread indices that do not relate directly to indices obtained by testing materials that remain in place."

This test method is also published under the following designations:

NFPA 255

UL 723

UBC 8-1

This standard should be used to measure and describe the properties of materials, products, or assemblies in response to heat and flame under controlled laboratory conditions and should not be used to describe or appraise the fire hazard or fire risk of materials, products, or assemblies under actual fire conditions. However, results of this test may be used as elements of a fire risk assessment which takes into account all of the factors which are pertinent to an assessment of the fire hazard of a particular end use.

II. PURPOSE

The ASTM E84 (25 foot tunnel) test method is intended to compare the surface flame spread and smoke developed measurements to those obtained from tests of fiber cement board and select grade red oak flooring. The test specimen surface (18 inches wide and 24 feet long) is exposed to a flaming fire exposure during the 10 minute test duration, while flame spread over its surface and density of the resulting smoke are measured and recorded. Test results are presented as the computed comparisons to the standard calibration materials.

The furnace is considered under calibration when a 10 minute test of red oak decking will pass flame out the end of the tunnel in five minutes, 30 seconds, plus or minus 15 seconds. The fiber cement board which complies with Annex A3 of the ASTM E84 standard forms the zero point for both flame spread and smoke developed indexes, while the red oak flooring smoke developed index is set as 100.



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III. TEST PROCEDURE

The tests were conducted in accordance with the procedures outlined in the ASTM E84. The specimens are placed directly on the tunnel ledges. As required by the standard, one or more layers of 0.25 inch thick reinforced concrete board are placed on top of the test sample between the sample and the tunnel lid. After the test, the samples are removed from the tunnel, examined and disposed of.

IV. DESCRIPTION OF TEST SPECIMENS

Date Received:	2016/11/04
Date placed in the conditioning room:	2016/11/04
Conditioning (73°F & 50% R.H.):	14 days
Specimen Width (in):	24.02
Specimen Length (ft):	24.02
Specimen Thickness (in):	0.98
Total Specimen Weight (lbs):	329.58

Specimen Description:

The specimen was described by the client as "Stone Honeycomb Panel".

The 24.02-ft. long specimen consisted of three 8.00-ft. long x 24.02-in. wide x 0.98-in. thick "Stone Honeycomb Panel".



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V. TEST RESULTS

The test results, computed on the basis of observed flame front advance and electronic smoke density measurements are presented in the following table.

Test Specimen	Flame Spread Index	Smoke Developed Index
Stone Honeycomb Panel	0	15

The data sheets are included in Page 7. These sheets are actual print-outs of the computerized data system which monitors the tunnel furnace, and contain all calibration and specimen data needed to calculate the test results.

VI. OBSERVATIONS

During the test, the specimen was observed to behave in the following manner.

Time (min:sec)	Observations
0:00	The test burners were turned on.
1:40	Cracking was observed.
7:40	Transient ignition was observed.
8:20	Steady ignition was observed.
9:40	Floor flames were observed.
10:00	The test burners were shut off.

After the burners were turned off, 60+ second after flame was observed.

After the test, the specimen was observed to be damaged as follows:

Distance (FEET)	Damage Descriptions
0 - 13	The specimen was cracking and covered with soot.
13 - 24	The specimen was covered with soot.

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Mounting Method:

The specimen was self-supporting.

The stone side was exposed to the flames.

Mounting Method pic



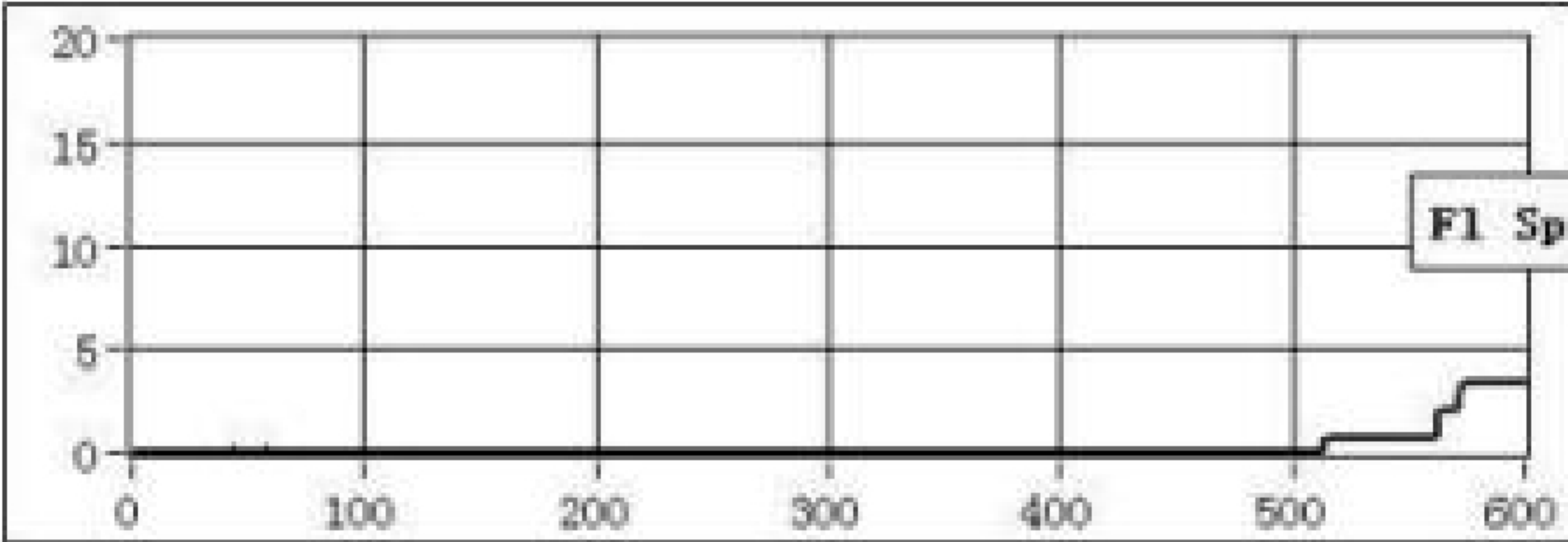
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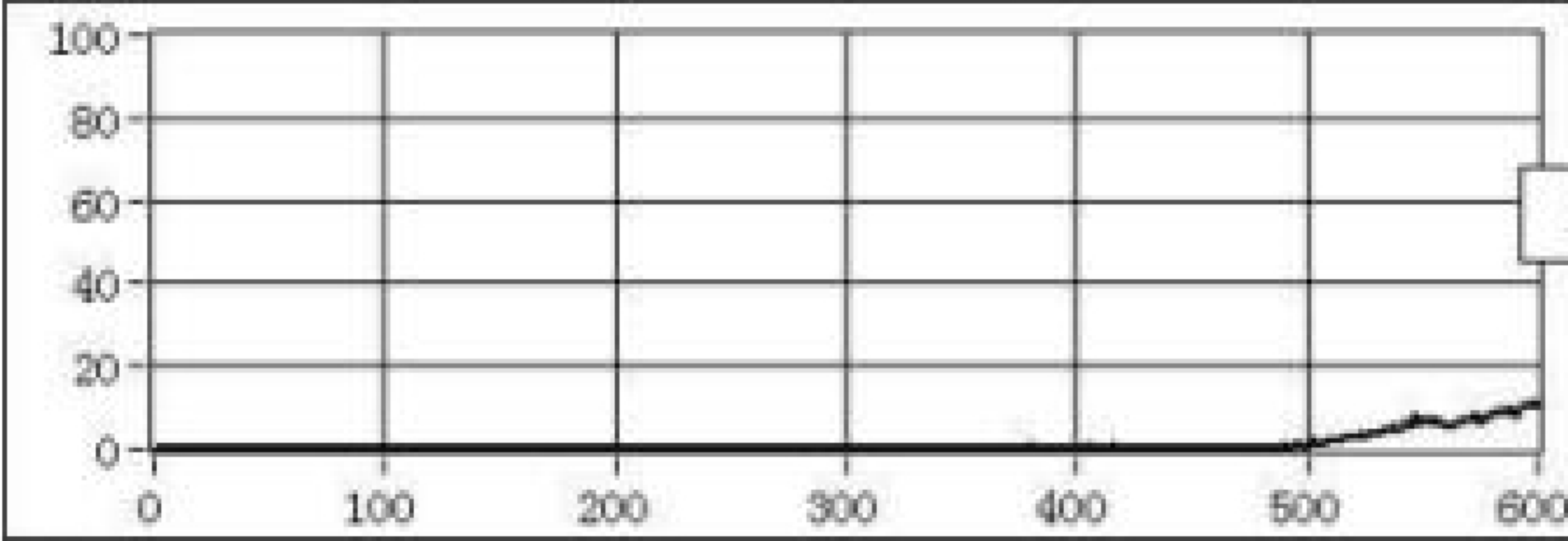
Data Sheet:

Test Method	Lab ID	Project #
ASTM E84	Intertek Fire Laboratory	161104006
Date		
18 Nov 2016	Time (Test Start)	4:24 PM
	Test No.	1
Specimen ID		
Stone Honeycomb Panel		
Specimen Description		
Stone Honeycomb Panel		
Mounting Procedure		
Self-supporting		
Fuel (CP)	46.5	RO Smk Area
		56.2
Smoke Area (%A min)	8.45	
FS Area (ft-min)	3.19	Maximum FS
		3.40
MAX FS Time (min)	9.55	Max Temp
		577.4

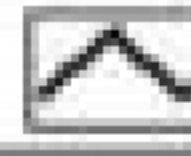


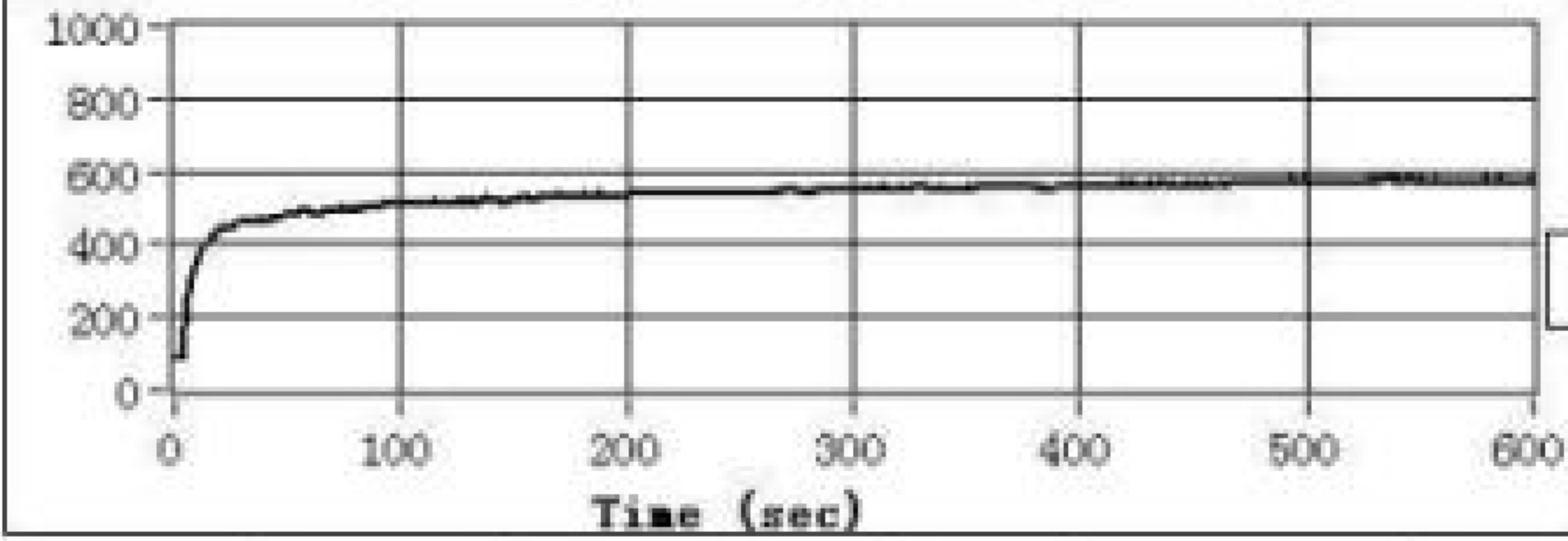
Fl Spread





Smoke (%A)





23 ft Temp



Time (sec)

Raw SD	15	Final FSI	0	Final SD	15
Time to 980F (min)		0.00			

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Appendix A: Sample received photo



Approved by:


Name: Sun Sun
Title: Approver




Name: Harrison Li
Title: Reviewer


Name: Adolph Chen
Title: Project Engineer

The End of Report